



one SHOT

Vintage MP Uni-Layer HT Firing Chart

| Types of Firing | Pre-heating (Celsius) | Drying (min) | Vacuum | Heat Rate (C/min) | Vacuum Final Temp. | Final Temp. | Holding Time (min) Under Vacuum |
|------------------|-----------------------|--------------|--------|-------------------|--------------------|-------------|---------------------------------|
| Base Opaque | 400°C | 8 min | Full | 45°C/min | 965 | 965 | 2 min w/ vacuum |
| Shade Opaque | 400°C | 8 min | Full | 45°C/min | 955 | 955 | 1 min w/ vacuum |
| Margin | 400°C | 6 min | Full | 45°C/min | 945 | 945 | No Holding |
| First Body Bake | 400°C | 6 min | Full | 45°C/min | 920 | 920 | No Holding |
| Second Body Bake | 400°C | 6 min | Full | 45°C/min | 915 | 915 | No Holding |
| Glaze | 400°C | 3 min | None | 45°C/min | None | 910 | No Holding |
| Correction Bake | 400°C | 5 min | Full | 45°C/min | 770 | 770 | No Holding |